

2-WAY AND 3-WAY MOTORIZED VALVES FOR STEAM, VACUUM AND HOT WATER APPLICATIONS

VALVE AND ACTUATOR FEATURES

- Valve Sizes range from 2¹/₂ inch to 8 inches
- 2-Way and 3-Way Single Seated and 2-Way Double Seated Configurations
- ON/OFF or Modulating—Floating Signal Actuators

HEAT-TLAS

- Complete Valve Assembly includes Valve Body, Actuator and 24V 40VA Transformer
- Can be mounted on horizontal or vertical piping

- Leakage is less than 0.03% of full flow per EN1349 Standard
- Designed for Steam, Vacuum and Hot Water Applications
- 3 Types of Actuators available—24V Floating, 0–10V Proportional and 24V Floating with Valve Position Feedback
- Maintenance Free Multi Stack Stem Packing provides Service Longevity

2-WAY STEAM APPLICATION VALVES—BALANCE PLUG/DOUBLE SEATED

High Pressure Steam Heating. 2-way double seated or balanced valves can turn on or off the flow of steam from the boiler or other sources in a steam distribution system greater than 15 PSI where the maximum operating pressure is high and the allowable leakage is low.

Advantage. The unique balance plug valve design and the double seated valve is more suitable in applications where the system pressure and the differential pressure are both high. Typical application include high pressure steam in district heating, boiler supply water and steam heating.



VALVE	VALVE PART PORT SIZE NUMBER PORT		FLOW CV	DI	MENSIONS—INCH	SHIPPING	MOTOR SPEED	
SIZE		RATING	A	В	C	LBS	MINUTES	
2 1⁄2"	928072-XX	Balanced	73	11.4"	6.9"	13.5"	66	2
3"	928073-XX	Balanced	115	12.2"	7.3"	13.9"	83	2
4"	928074-XX	Balanced	150	13.8"	8.1"	14.4"	128	2
5"	928075-XX	Balanced	231	15.7"	10.0"	15.3"	162	2
6"	928076-XX	Balanced	347	18.9"	10.8"	16"	205	2
8"	928078-XX	Double seated	578	23.6"	10.8"	23.4"	400	2

NOTE: Replace **XX** as follows: **00** for 24V Floating Actuator, CV for 0–10V Proportional Actuator, **VAC** for 24V Floating Actuator with Valve Position Feedback.



Valve Body Material	ANSI B16.1 Iron
Valve Connection	125 lb ANSI Flange
Temperature Rating	14°F to 302°F (-10°C to 150°C)
Stem/Plug Material	Stainless/Brass
Seat Closure	Double or Balance Port ANSI Class IV Shutoff
Seat Closure Packing Material	Double or Balance Port ANSI Class IV Shutoff Long Life EDPM Rubber
Seat Closure Packing Material Packing Temp Rating	Double or Balance Port ANSI Class IV Shutoff Long Life EDPM Rubber 302°F (150°C)

Vacuum Steam Heating. 2-way valves can modulate the flow of sub-atmospheric steam from the boiler or other source into a steam distribution system. Actuators are equipped with a position feedback signal. A typical example of this type of application would be using vacuum steam to heat radiators in a building. When the control, such as the SRC Platinum, calls to put heat into the system, the 2-way valve partially modulates open and steam flows into the radiators based on the outdoor air temperature. Then when the control determines that sufficient heat has entered the radiators, the control marginally closes the 2-way valve reducing the flow of steam.



VALVE	PART	DODT	FLOW CV	DIN	IENSIONS-INCH	SHIPPING	MOTOR SPEED	
SIZE NUMBER	PUKI	RATING	A	В	C	LBS	MINUTES	
2 ½"	928072-XX	Balanced	73	11.4"	6.9"	13.5"	66	2
3"	928073-XX	Balanced	115	12.2"	7.3"	13.9"	83	2
4"	928074-XX	Balanced	150	13.8"	8.1"	14.4"	128	2
5"	928075-XX	Balanced	231	15.7"	10.0"	15.3"	162	2
6"	928076-XX	Balanced	347	18.9"	10.8"	16"	205	2
8"	928078-XX	Double seated	578	23.6"	10.8"	23.4"	400	2

NOTE: Replace **XX** as follows: **00** for 24V Floating Actuator, CV for 0–10V Proportional Actuator, **VAC** for 24V Floating Actuator with Valve Position Feedback.



Valve Body Material	ANSI B16.1 Iron
Valve Connection	125 lb ANSI Flange
Temperature Rating	14°F to 302°F (-10°C to 150°C)
Stem/Plug Material	Stainless/Brass
Seat Closure	Single Seated ANSI Class IV Shutoff
Packing Material	Multi Packed Long Life EDPM Rubber
Packing Temp Rating	302°F (150°C)
Maximum Operating Pressure at 302°F	55 PSI

2-WAY STEAM APPLICATION VALVES—SINGLE SEATED

Low Pressure Steam Heating. 2-way valves can turn on or off the flow of steam from the boiler or other sources into a steam distribution system under 15 PSI. A typical example of this type of application would be using steam to heat radiators in a one or two pipe steam heated building using the MPC Platinum control.

Steam To Hot Water Heat Exchanger. 2-way valves can be used to control the amount of steam entering a system. A typical example of this type of application would be to regulate the amount of steam entering a heat exchanger to maintain the hot water output temperature using the HWR Platinum control. When the load changes, the valve is signaled to change the amount of steam entering the heat exchanger.



VALVE	PART	FLOW CV	CLOSE OFF PRESSURE RATING	DIMENSIONS—INCHES			SHIPPING	MOTOR SPEED
SIZE	NUMBER	RATING		A	В	C	LBS	MINUTES
2 1⁄2"	928272-XX	73	62	11.4"	6.9"	13.5"	67	2
3"	928273-XX	116	41	12.2"	7.4"	13.9"	84	2
4"	928274-XX	151	25	13.8"	8.1"	14.4"	129	2
5"	928275-XX	232	15	15.7"	9.2"	15.3"	163	2
6"	92827 6-XX	348	10	18.9"	10.9"	16"	206	2

NOTE: Replace **XX** as follows: **00** for 24V Floating Actuator, CV for 0–10V Proportional Actuator, **VAC** for 24V Floating Actuator with Valve Position Feedback.



Valve Body Material	ANSI B16.1 Iron
Valve Connection	125 lb ANSI Flange
Temperature Rating	14°F to 302°F (-10°C to 150°C)
Stem/Plug Material	Stainless/Brass
Seat Closure	Single Seated ANSI Class IV Shutoff
Packing Material	Long Life EPDM Rubber
Packing Temp Rating	302°F (150°C)
Maximum Operating Pressure at 302°F	55 PSI

3-WAY HOT WATER HEATING APPLICATION—CONVERTED VALVES

Hot Water/Hydronic Heating. The

standard 2-way single seated valves can be converted and used as a 3-way valve simply by removing the lower ANSI plate. In a 3-way valve configuration valves are used to mix heating water to a desired temperature. The hot water from the boiler is blended with the correct proportion of cooler water returning from the system to maintain the target temperature as the HWR Platinum control resets the hot water temperature based on outside temperature. The optional reversal operation of the actuator allows the HOT supply and the COLD supply to be interchangeable, allowing additional flexibility in the installation of the valve.



VALVE	PART	FLOW CV	CLOSE OFF PRESSURE RATING	DIMENSIONS—INCHES			SHIPPING	MOTOR SPEED
SIZE	NUMBER	RATING		A	В	C	LBS	MINUTES
2 1⁄2"	928272-XX	73	62	11.4"	5.7"	13.5"	67	2
3"	928273-XX	116	41	12.2"	6.1"	13.9"	84	2
4"	928274-XX	151	25	13.8"	6.9"	14.4"	129	2
5"	928275-XX	232	15	15.7"	7.9"	15.3"	163	2
6"	928276-XX	348	10	18.9"	9.5"	16"	206	2

NOTE: Replace **XX** as follows: **00** for 24V Floating Actuator, CV for 0–10V Proportional Actuator, **VAC** for 24V Floating Actuator with Valve Position Feedback.



Valve Body Material	ANSI B16.1 Iron
Valve Connection	125 lb ANSI Flange
Temperature Rating	14°F to 302°F (-10°C to 150°C)
Stem/Plug Material	Stainless/Brass
Seat Closure	Single Seated ANSI Class IV Shutoff
Packing Material	Long Life EDPM Rubber
Packing Temp Rating	302°F (150°C)
Maximum Operating Pressure	200 PSI @ 200°F 165 PSI @ 302°F

ACTUATOR OPTIONS—SPDT END SWITCH KIT

RSPDT End Switch Accessory Box (Part Number 905043-00) provides dual SPDT end switch dry contacts. Can be mounted

on the 24V Floating Actuators.





ACTUATOR SPECIFICATIONS

24V Actuator without Valve Position Feedback

Input Signal	24Vac Floating
Power Consumption	_12VA
Operating Temperature	Ambient 5°F to 122°F (-15°C to 50°C)
Locations	NEMA type 2 / IP54 Indoor Only
User Interface	Manual Override Handle Status

24V Actuator with Valve Position Feedback

Input Signal	24Vac Floating
Power Consumption	12VA
Operating Temperature	Ambient 5°F to 122°F (-15°C to 50°C)
Locations	NEMA type 2 / IP54 Indoor Only
User Interface	Manual Override Handle Status
Valve Position Feedback Signal	0 to 1000 Ohm

0–10V Proportional Actuator

Input Signal	0 to10V
Power Consumption	12VA
Operating Temperature	Ambient 5°F to 122°F (-15°C to 50°C)
Locations	NEMA type 2 / IP54 Indoor Only
User Interface	Manual Override Handle Status

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